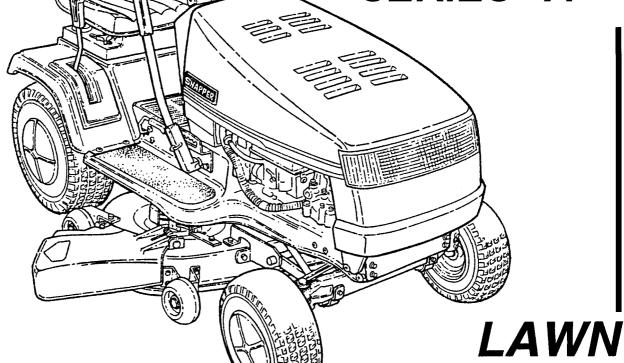
- Parts Manual for

SNAPPER®

ELT140H33ABV & LT140H38ABV SERIES "A"

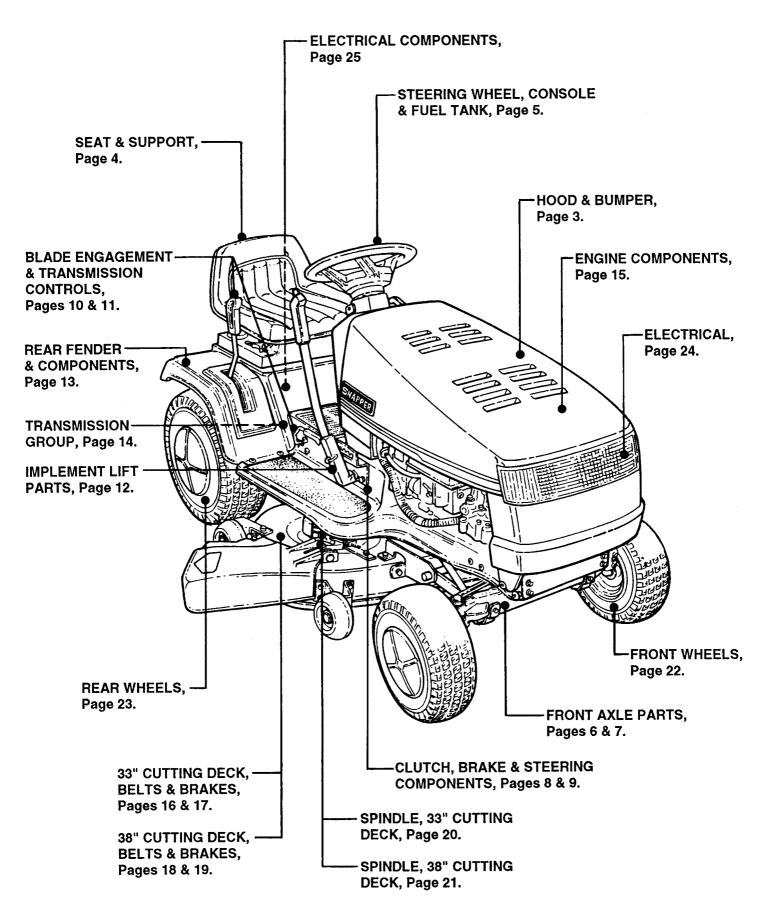


IT IS THE POLICY OF SNAPPER TO IMPROVE ITS PRODUCTS WHENEVER IT IS POSSIBLE AND PRACTICAL TO DO SO. WE RESERVE THE RIGHT TO MAKE CHANGES OR ADD IMPROVEMENTS AT ANY TIME WITHOUT INCURRING ANY OBLIGATION TO MAKE SUCH CHANGES ON PRODUCTS MANUFACTURED PREVIOUSLY.

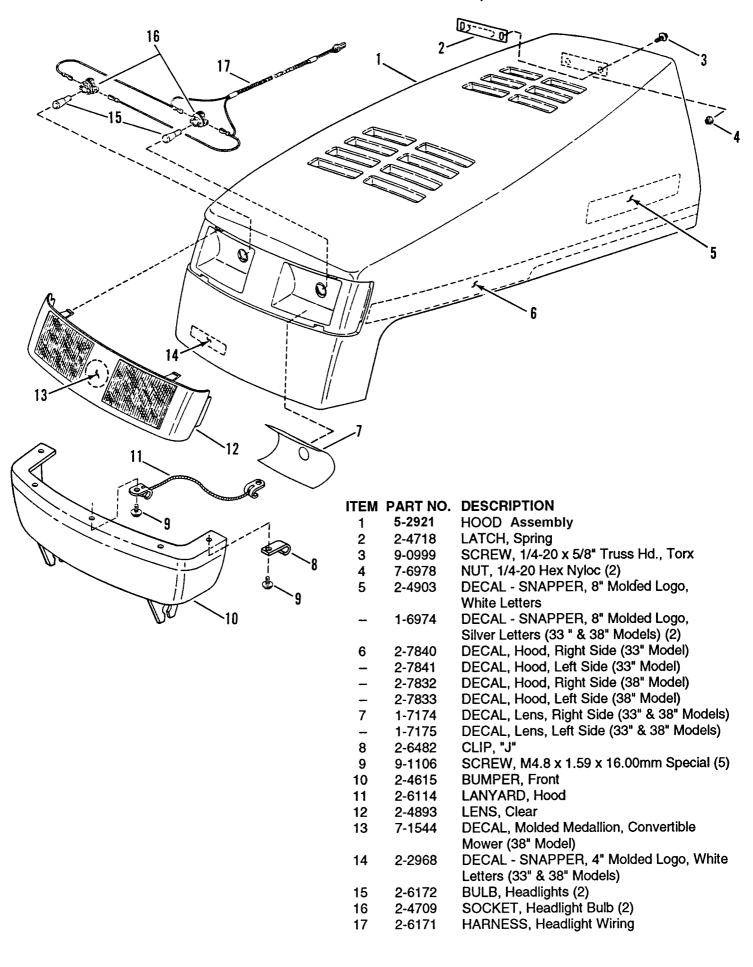
SNAPPER®McDonough, GA., 30253 U.S.A.

TRACTORS

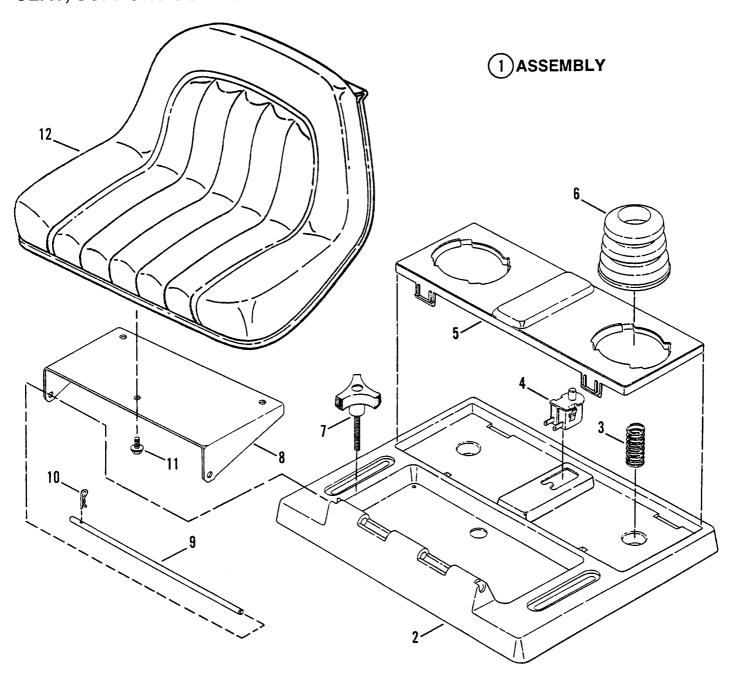
FAMILIARIZATION



HOOD, BUMPER & COMPONENTS



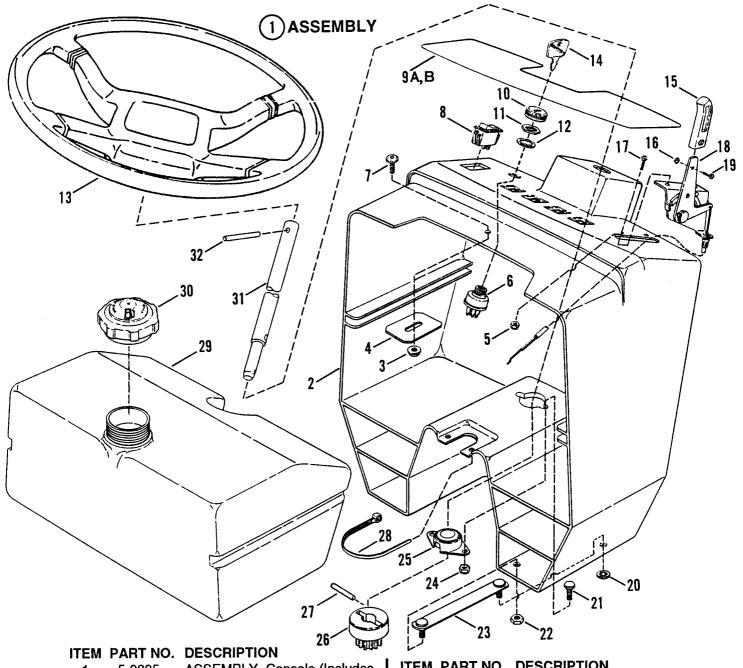
SEAT, SUPPORT COMPONENTS



| ITEM | DART | NO | DESCRIPTION |
|------|------|----|-------------|

| 1 | 5-2606 | ASSEMBLY, Seat Support (Includes items 2, 4, 5, & 2 item 3) |
|----|--------|---|
| 2 | 1-7852 | SUPPORT, Seat |
| 3 | 2-2759 | SPRING (2) |
| 4 | 2-3354 | SWITCH, Seat |
| 5 | 1-7851 | HOLDER, Cushion |
| 6 | 1-9109 | CUSHION, Seat (2) |
| 7 | 1-7875 | KNOB, Seat Adjustment (2) |
| 8 | 3-3318 | BRACKET, Seat Support |
| 9 | 3-3435 | ROD, Seat Hinge |
| 10 | 1-2431 | PIN, Hair |
| 11 | 9-0721 | BOLT, 5/16-18 x 1/2" Hex flange Lock (3) |
| 12 | 7-1564 | SEAT. Operator's |

STEERING WHEEL, CONSOLE, FUEL TANK



| PART NO. | DESCRIPTION |
|----------|--|
| 5-2825 | ASSEMBLY, Console (Includes |
| | items 2, 20, 21, 23, 24, & 25) |
| 2-4376 | CONSOLE |
| 9-0951 | NUT, 5/16-18 Hex Flange Lock |
| 3-3883 | BRACKET, Hood Latch Catch |
| 7-6977 | NUT, #10-24 Hex Nyloc (2) |
| 2-6343 | KEYSWITCH (Includes item 11) |
| 9-1001 | SCREW, 5/16-18 x 5/8" Torx, |
| | Truss Head |
| 2-3187 | SWITCH, Lights |
| 2-7835 | DECAL, Console |
| 2-3506 | BEZEL |
| 1-2685 | NUT, 5/8-32 Hex |
| 9-0880 | WASHER, 5/8 Int. Tooth Lock |
| 2-6448 | STEERING WHEEL |
| 2-3504 | KEY, Special (With Cover) |
| 2-3655 | HANDLE, Throttle Control |
| | 5-2825 2-4376 9-0951 3-3883 7-6977 2-6343 9-1001 2-3187 2-7835 2-3506 1-2685 9-0880 2-6448 2-3504 |

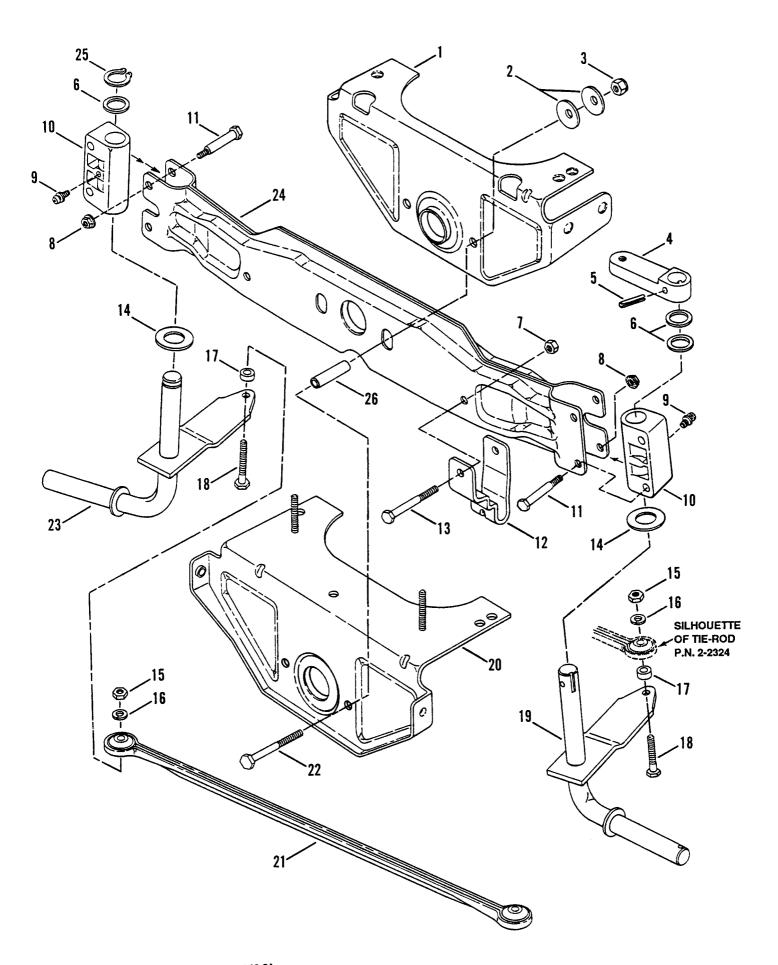
NUT, #8-32 Hex

| ITEM | PART NO. | DESCRIPTION |
|------|----------|-------------------------------------|
| 17 | 9-1188 | SCREW, #10-24 x 5/8" Machine (2) |
| 18 | 2-4642 | CONTROL, Throttle |
| 19 | 9-1017 | SCREW, #8-32 x 3/8" Cross- |
| | | Recessed, Fillester Head |
| 20 | 1-1791 | RETAINER (4) |
| 21 | 9-0073 | SCREW, 1/4-20 x 3/4" H.H.C. (2) |
| 22 | 9-0184 | NUT, 5/16-18 Hex Center Lock (4) |
| 23 | 5-2891 | ASSEMBLY, Strap-Clinch Stud (2) |
| 24 | 7-6978 | NUT, 1/4-20 Hex Nyloc (2) |
| 25 | 2-6196 | ASSEMBLY, Flange Bearing |
| 26 | 2-2368 | GEAR, Pinion, Steering Shaft |
| 27 | 2-2369 | PIN, Dowel, 1/4 x 1 1/4" |
| 28 | 2-4641 | TIE, Wire |
| 29 | 5-2907 | ASSM'Y., Fuel Tank (Incls. item 30) |
| 30 | 1-7808 | CAP, Fuel Tank |
| 31 | 2-2380 | SHAFT, Steering |
| 32 | 1-2765 | ROLL-PIN |

16

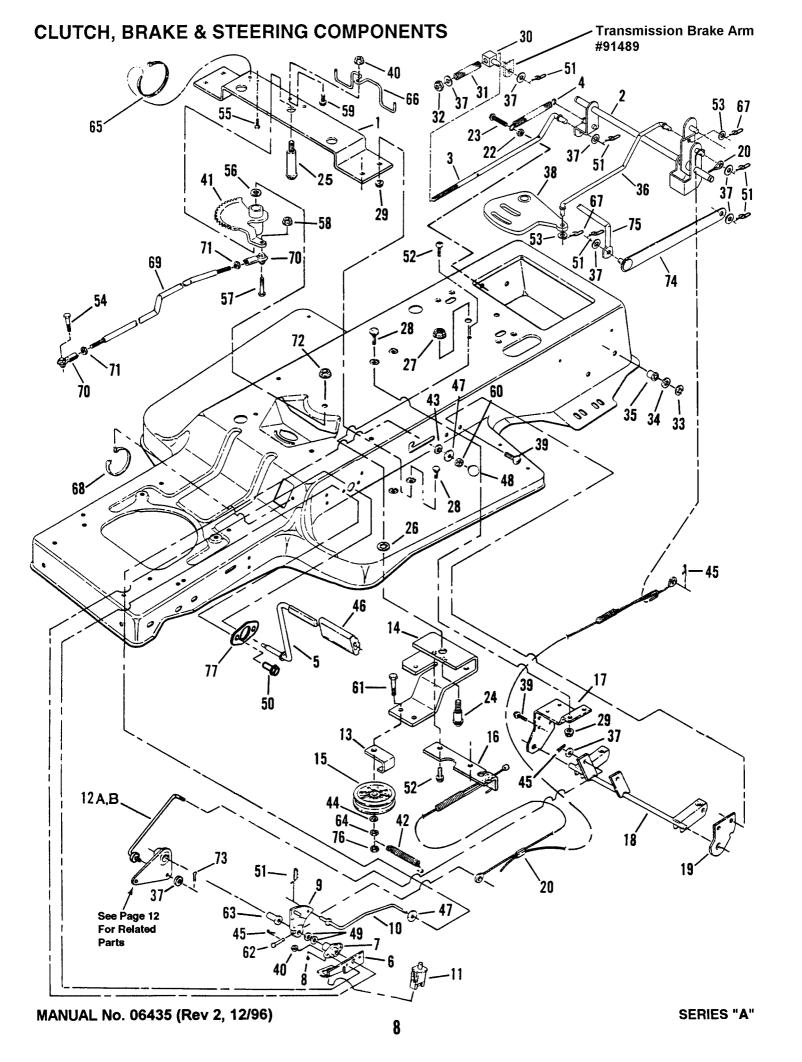
9-1018

FRONT AXLE PARTS



FRONT AXLE PARTS

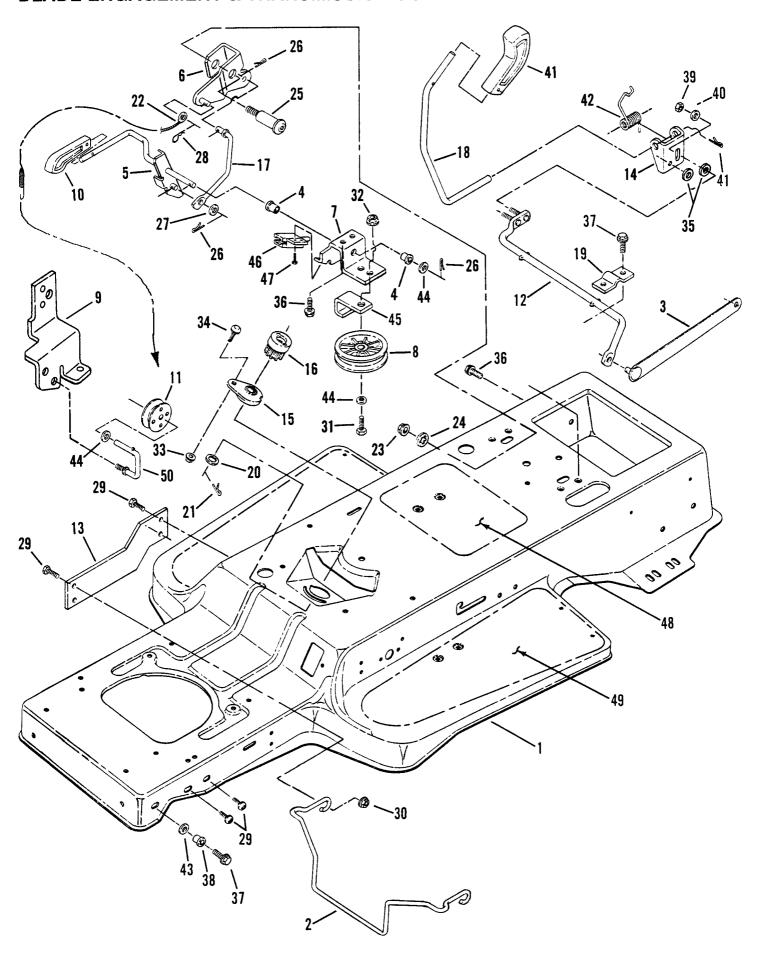
| ITEM 1 | PART NO. 3-3374 | DESCRIPTION BRACKET, Axle (Rear) |
|-----------|--------------------|--|
| 2 | 1-2063 | WASHER, Cone (4) |
| 3 | 7-6979 | NUT, 3/8-16 Nyloc (2) |
| 4 | 1-9034 | ARM, Steering |
| 5 | 9-0842 | ROLL-PIN, 1/4 x 1 1/4" |
| 6 | 1-0935 | WASHER, Shim (3) |
| 7 | 9-0184 | NUT, 5/16-18 Center Lock (2) |
| 8 | 9-0477 | NUT, 1/4-20 Hex Flange Top-Lock (2) |
| 9 | 1-3864 | FITTING, Lube (2) |
| 10 | 1-9467 | BEARING, Spindle (2) |
| 11 | 2-2758 | BOLT, 1/4-20 x 1 41/64" Shoulder (4) |
| 12 | 3-3383 | BRACKET, Deck Hanger (2) |
| 13 | 9-1046 | SCREW, 5/16-18 x 2 1/2" Hex Head Cap (2) |
| 14 | 3-1036 | WASHER, Thrust (2) |
| 15 | 9-0130 | NUT, 3/8-16 Hex (2) |
| 16 | 9-0118 | WASHER, 3/8 Split Lock (2) |
| 17 | 2-4180 | SPACER, Tie-Rod (2) |
| 18 | 9-0655 | SCREW, 3/8-16 x 1 1/2" Hex Head Cap, Grade 5 (2) |
| 19 | 4-1008 | SPINDLE ASSEMBLY, Left Hand, Long (For 13" Tires - 33" Deck) |
| - | 4-1351 | SPINDLE ASSEMBLY, Left Hand, Short (For 15" Tires - 38" Deck) |
| 20 | 5-2490 | BRACKET ASSEMBLY, Axie (Front) |
| 21 | 2-2324 | TIE-ROD |
| 22 | 9-0590 | BOLT, 3/8-16 x 3" Hex Head (2) |
| 23 | 4-1007 | SPINDLE ASSEMBLY, Right Hand, Long (For 13" Tires - 33" Deck) |
| _ | 4-1350 | SPINDLE ASSEMBLY, Right Hand, Short (For 15" Tires - 38" Deck) |
| 24 | 4-0986 | AXLE, Front |
| 25 | 1-0746 | RING, Retaining |
| 26 | 2-6595 | SPACER (2) |



CLUTCH, BRAKE & STEERING COMPONENTS

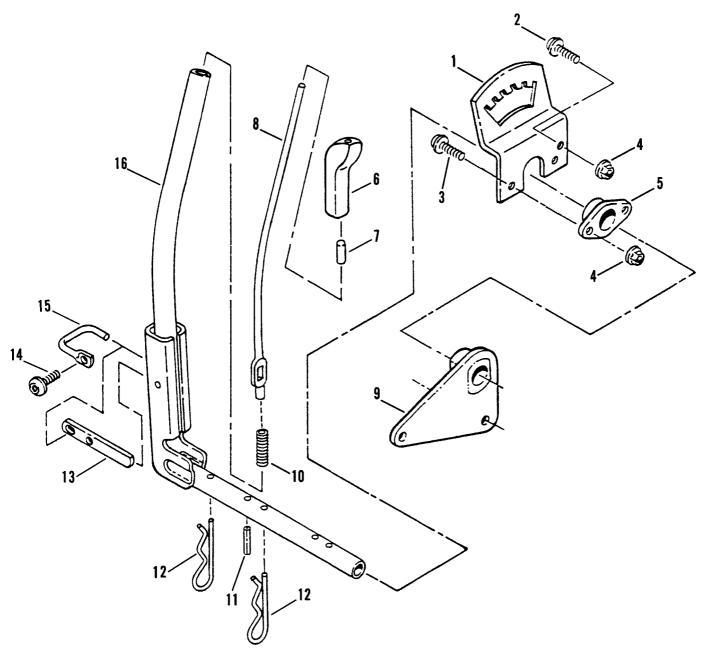
| ITEM | PART NO. | DESCRIPTION | ITEM | PART NO. | DESCRIPTION |
|------|----------|----------------------------------|------|----------|-------------------------------------|
| 1 | 3-3627 | BRACE, Sector Gear | 40 | 9-0585 | NUT, 5/16-18 Hex Fla. Lock (2) |
| 2 | 4-1589 | WELDMENT, Brake Arm | 41 | 5-2809 | ASSEMBLY, Sector Gear |
| 3 | 2-8034 | ROD, Brake | 42 | 2-4383 | SPRING, Idler |
| 4 | 1-2264 | SPRING | 43 | 1-1791 | RETAINER, 5/16 Bolt |
| 5 | 2-2743 | PEDAL, Park Brake | 44 | 9-0118 | WASHER, 3/8 Split Lock (3) |
| 6 | 3-3558 | BRACKET, Brake Switch | 45 | 1-5067 | PIN, 3/32 x 1-1/2" Hair (2) |
| 7 | 5-2431 | ASSEMBLY, Foot Shaft Pivot | 46 | 1-2661 | PAD, Pedal |
| | | (Includes Item 8) | 47 | 2-3649 | WASHER, 5/16 Nylon (2) |
| 8 | 1-4871 | FITTING, 3/16 Lube | 48 | 2-3188 | KNOB, Push/Pull |
| 9 | 5-3240 | ASSEMBLY, Clutch/Brake Arm | 49 | 1-5992 | WASHER, 5/8 Flat |
| 10 | 2-4057 | LATCH, Park Brake | 50 | 9-1000 | SCREW, 5/16-18 x 7/8" Truss |
| 11 | 2-2886 | SWITCH (NC/NO) | | | Head (Torx) (2) |
| 12A | 2-6705 | ROD, Lift Link (33" Models) | 51 | 2-4159 | PIN, 3/64 x 1-7/32" Cotter |
| 12B | 2-6590 | ROD, Lift Link (38" Models) | | | (Self Locking) |
| 13 | 3-3556 | GUIDE, Pulley | 52 | 9-0361 | SCREW, 5/16-18 x 5/8" Self- |
| 14 | 3-3557 | ARM, Idler (Traction Drive) | | | Tapping (3) |
| 15 | 2-3954 | PULLEY | 53 | 9-0188 | WASHER, 5/16 Flat |
| 16 | 3-3595 | EXTENSION, Idler Arm | 54 | 9-0163 | SCREW, 3/8-24 x 1-1/4" Hex |
| 17 | 3-3521 | BRACKET, Rear Lift/PTO Lever | | | Head Cap |
| 18 | 4-1306 | WELDMENT, Rear Lift | 55 | 9-0913 | SCREW, #10-24 x 1/2" Self- |
| | | (33" Models) | | | Tapping (Torx) |
| _ | 4-1369 | WELDMENT, Rear Lift | 56 | 3-1036 | WASHER, 3/4 Thrust |
| | | (38" Models) | 57 | 9-0655 | SCREW, 3/8-16 x 1-1/2" Hex |
| 19 | 3-3520 | BRACKET, Deck Hang Pivot | | | Head Cap |
| 20 | 2-4115 | ASSEMBLY, Clutch/Brake Cable | 58 | 9-0613 | NUT, 3/8-16 Hex Flange Lock |
| 21 | 4-1589 | WELDMENT, Brake Pivot | 59 | 9-0595 | BOLT, 5/16-18 x 3/4" Hex |
| 22 | 9-0184 | NUT, 5/16-18 Hex Center Lock | | | Flange Lock |
| 23 | 9-1151 | SCREW, 5/16-18 x 1-1/4" | 60 | 2-3189 | RING, Tolerance |
| | | Self-Tapping | 61 | 9-0629 | SCREW, 3/8-16 x 2-1/4" Hex |
| 24 | 2-2381 | BOLT, 1/2-13 x 2" Shoulder | ļ | | Head Cap |
| 25 | 2-4604 | BOLT, 1/2-13 x 3-7/8" Shoulder | 62 | 2-3645 | PIN, 3/16 x 1-1/2" Clevis |
| 26 | 9-0509 | WASHER, 1/2 Internal Lock | 63 | 2-2742 | BEARING, Flange |
| 27 | 9-0619 | NUT, 1/2-13 Hex Flange Lock | 64 | 9-0130 | NUT, 3/8-16 Hex Nut |
| 28 | 9-0803 | BOLT, 1/4-20 x 5/8" Carriage (6) | 65 | 1-2080 | TIE, Cable |
| 29 | 9-0583 | NUT, 1/4-20 Flange Lock (6) | 66 | 2-6459 | GUIDE, Drive Belt |
| 30 | 2-8037 | SWIVEL, Inline Brake | 67 | 3-4162 | PIN, 5/16 Cotter (Self-Locking) (2) |
| 31 | 2-8091 | SPRING, Brake | 68 | 1-4451 | TIE, Wire |
| 32 | 7-6949 | NUT, 3/8-16 Hex Nyloc | _ | 5-2728 | ASSEMBLY, Drag Link |
| 33 | 1-4341 | RING, 1/2" Ext. Retaining (2) | | | (Includes Items 69 Thru 71) |
| 34 | 9-0250 | WASHER, 1/2 Flat | 69 | 2-2846 | LINK, Drag |
| 35 | 1-1016 | BEARING, Nylon (2) | 70 | 2-3200 | ROD END (2) |
| 36 | 3-4159 | LINK, Speed | 71 | 9-0482 | NUT, 3/8-24 Hex Jam (2) |
| 37 | 9-0122 | WASHER, 3/8 Flat | 72 | 9-0975 | NUT, 1/2-13 Hex Center Lock |
| 38 | 4-1612 | ARM, Trans. Speed Control | 73 | 9-0037 | PIN, 3/32 x 3/4" Cotter |
| 39 | 9-1001 | SCREW, 5/16-18 x 5/8" Truss | 74 | 4-1590 | WELDMENT, Shift Link |
| | | Head (Torx) (5) | 75 | 5-2920 | ASSEMBLY, Shift Lever (Lower) |
| | | | 76 | 9-0546 | NUT, 3/8-16 Hex Center Lock |
| | | | 77 | 4-6778 | WASHER, Pivot- Stiffener |

BLADE ENGAGEMENT & TRANSMISSION CONTROLS



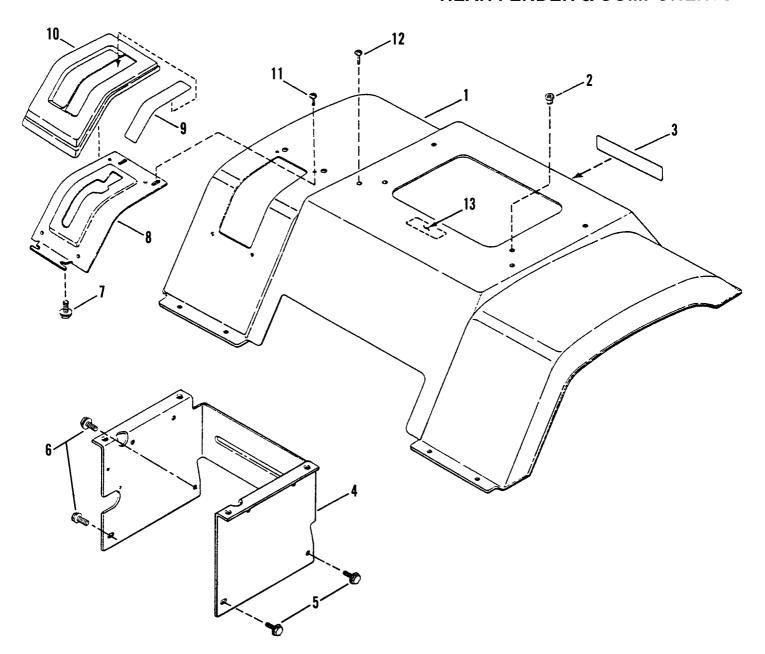
BLADE ENGAGEMENT & TRANSMISSION CONTROLS

| ITEM | PART NO. | |
|----------|----------|--|
| 1 | 3-3301 | FRAME, Tractor |
| 2 | 2-7736 | GUIDE, Belt (33" Model) |
| _ | 4-1556 | GUIDE, Belt (38" Model) |
| 3 | 4-1590 | LINK, Shift Lever |
| 4 | 1-3321 | BUSHING |
| 5 | 4-1307 | WELDMENT. PTO Lever |
| 6 | 4-1310 | WELDMENT, PTO Bellcrank |
| 7 | 3-3525 | SUPPORT, PTO LEVER |
| 8 | 2-4344 | PULLEY |
| 9 | 3-4127 | BRACKET, Spool |
| 10 | 2-3657 | KNOB, Deck Engagement |
| 11 | 2-3182 | SPOOL |
| 12 | 5-2920 | ASSEMBLY, Shift Lever (Lower) |
| 13 | 3-3832 | BRACE, Frame (2) |
| 14 | 3-3541 | BRACKET, Shift Lever (Upper) |
| 15 | 5-2562 | ASSEMBLY, Steering Adjuster |
| 16 | 2-2368 | GEAR, Steering Pinion |
| 17 | 2-3931 | ROD, PTO Link |
| 18 | 2-3957 | LEVER, Shift |
| 19 | 3-3554 | CLIP (2) |
| 20 | 1-4296 | WASHER, 1/2 Shim (2) |
| 21 | 9-0365 | PIN, 1/8 x 3/4" Cotter |
| 22 | 2-6621 | CABLE, Blade (33" Model) 14.3" |
| _ | 2-4377 | CABLE, Blade (38" Model) 20.5" |
| _ 23 | | NUT, 1/2-13 Hex Flange Lock |
| 23 24 | 9-0619 | · |
| | 9-0509 | WASHER, 1/2 Internal Tooth Lock |
| 25 | 2-4518 | BOLT, 1/2-13 x 2 11/32" Shoulder |
| 26 | 9-0037 | PIN, 3/32 x 3/4" Cotter |
| 27 | 9-0122 | WASHER, 3/8 Flat |
| 28 | 1-5067 | PIN, 3/32 x 1 1/2" Hair |
| 29 | 9-1001 | SCREW, 5/16-18 x 5/8" Truss Head, Torx (9) |
| 30 | 9-0585 | NUT, 5/16-18 Hex Flange Lock |
| 31 | 9-0655 | SCREW, 3/8-16 x 1 1/2" Hex Head Cap |
| 32 | 9-0546 | NUT, 3/8-16 Hex Center Lock |
| 33 | 9-0583 | NUT, 1/4 Nex Flange Lock |
| 34 | 9-0551 | BOLT, 1/4-20 x 5/8" Short Neck Carriage |
| 35 | 9-1023 | WASHER, 1/4 Internal Tooth Lock (2) |
| 36 | 9-0361 | SCREW, 5/16-18 x 5/8" Self-Tapping |
| 37 | 9-1151 | SCREW, 5/16-18 x 1 1/4" Self-Tapping (2) |
| 38 | 2-4616 | BUSHING, Flange (2) |
| 39 | 7-6978 | NUT, 1/4-20 Hex Flange Lock |
| 40 | 9-0055 | WASHER, 1/4 Flat |
| 41 | 2-3656 | KNOB, Deck Lift Lever |
| 42 | 2-4069 | SPRING, Shift Lever |
| 43 | 9-0188 | WASHER, 5/16 Flat |
| 44 | 9-0122 | WASHER, 3/8 Flat |
| 45 | 3-3556 | GUIDE, Belt |
| 46 | 2-3355 | SWITCH, Blade Engagement |
| 47 | 9-0913 | SCREW, #10-24 x 1/2" Self-Tapping |
| 48 | 3-4161 | DECAL, Instruction/Safety |
| 49 | 2-6614 | PAD, Foot Sandpaper |
| 50 | 2-4182 | ROD, Spool Pivot |
| | *** | • • |



| 1-1-1-1 | DADT | NO | DESCRIPTION | ٠ |
|---------|------|-----|-------------|----|
| 11 FM | PARI | NU. | DESCRIPTION | a. |

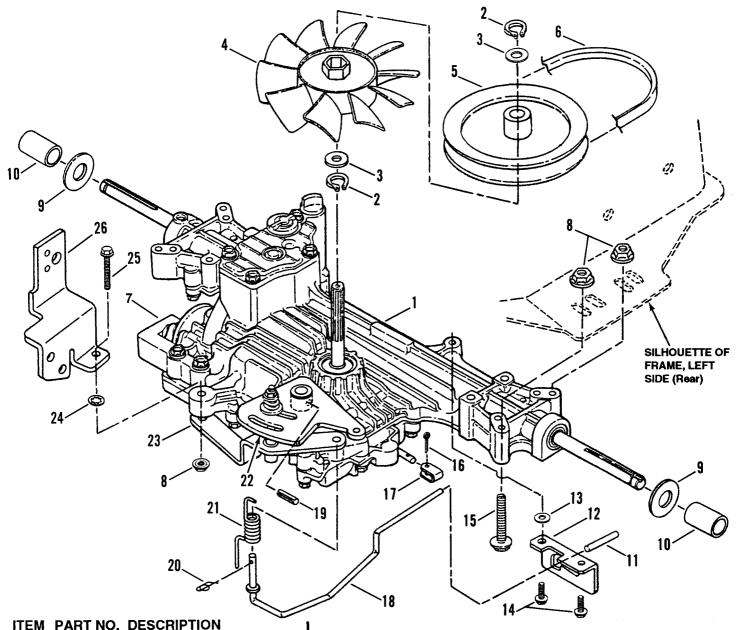
| | | 5 2001 11011 |
|----|--------|---|
| 1 | 3-3449 | QUADRANT, Lift Lever |
| 2 | 9-1001 | SCREW, 5/16-18 x 5/8" Truss Head (Torx) |
| 3 | 9-1000 | SCREW, 5/16-18 x 7/8" Truss Head (Torx) (2) |
| 4 | 9-0585 | NUT, 5/16-18 Hex Flange Lock (3) |
| 5 | 2-2567 | PIVOT, Lift Lever |
| 6 | 1-9363 | KNOB, Lift Lever |
| 7 | 1-4361 | CAP, Lever Rod |
| 8 | 2-2565 | ROD, Lift Lever |
| 9 | 4-1301 | BELL-CRANK, Lift Structure (38" Deck) |
| _ | 4-1310 | BELLCRANK, Lift Structure (33" Deck) |
| 10 | 2-2566 | SPRING |
| 11 | 2-2895 | PIN, 1/4 x 1 1/8" Dowel |
| 12 | 1-3844 | PIN, 5/32 x 2 5/8" Hair (2) |
| 13 | 2-2568 | DETENT, Latch |
| 14 | 9-0999 | SCREW, 1/4-20 x 5/8" Truss Head (Torx) |
| 15 | 2-4742 | LATCH, Pivot |
| 16 | 4-1015 | STRUCTURE, Lift Lever (38" Model) |
| _ | 4-1494 | STRUCTURE, Lift Lever (33" Model) |
| | | |



ITEM PART NO. DESCRIPTION

| 1 | 3-3314 | PAN, Seat (Fender) |
|----|--------|--|
| 2 | 2-3193 | RIV-NUT, 5/16-18 (2) |
| 3 | 2-2971 | DECAL - SNAPPER, 7.28 Molded Logo (33" & 38" Models) |
| 4 | 3-3312 | SUPPORT, Fender |
| 5 | 9-0361 | SCREW, 5/16-18 x 5/8" Hex Washer Head, Self-Tapping (Left Side Only!) (2) |
| 6 | 9-1151 | SCREW, 5/16-18 x 1 1/4" Hex Washer Head, Self-Tapping (Right Side Only!) (2) |
| 7 | 9-1105 | SCREW, #10-16 x 1/2" Hex Washer Head, Self-Tapping (4) |
| 8 | 3-3120 | DETENT, Gear Shift |
| 9 | 1-6576 | DECAL, Shift Cover, 5-Speed |
| 10 | 2-4894 | COVER, Shift |
| 11 | 9-0999 | SCREW, 1/4-20 x 5/8" Truss Head (Torx) (4) |
| 12 | 9-1001 | SCREW, 5/16-18 x 5/8" Truss Head (Torx) (4) |
| 12 | 2-6/15 | DECAL - CALITION Battery Location |

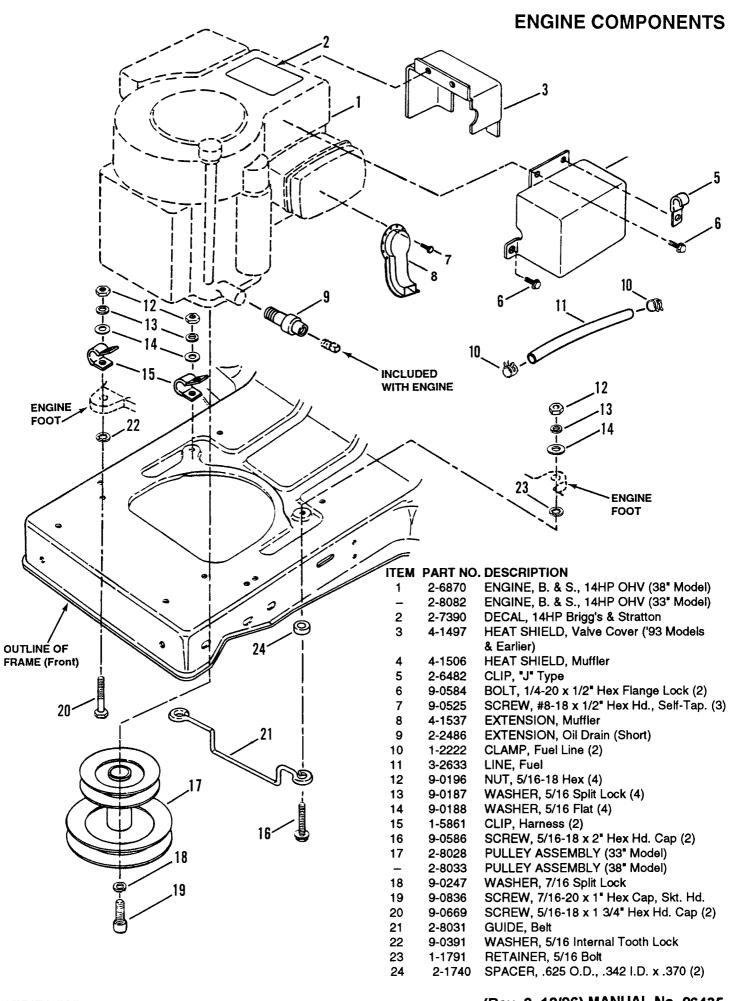
TRANSMISSION GROUP



| I I E IVI | PART NO. | DESCRIPTION |
|-----------|----------|-------------------------------|
| 1 | 2-8668 | TRANSAXLE ASSEMBLY |
| 2 | 2-8078 | RING, Retaining (2) |
| 3 | 2-8084 | WASHER, Fan/Hub (2) |
| 4 | 2-8076 | FAN |
| 5 | 2-8077 | PULLEY, Drive |
| 6 | 2-8334 | BELT, Traction Drive |
| 7 | 9-1489 | Brake Arm - Not Shown |
| 8 | 9-0585 | NUT, 5/16-18 Hx. Flg. Lk. (5) |
| 9 | 3-3701 | WASHER, Flat (2) |
| 10 | 2-8049 | SPACER (2) |
| 11 | 3-4137 | GRIP, Roll Release |
| 12 | 3-4139 | DETENT, Roll Release |
| 13 | 3-2070 | WASHER, 3/4" O.D. Flat |
| 14 | 9-0967 | SCREW, 3/8-16 x 1 1/4" |
| | | Self-Tapping (2) |
| 15 | 9-0702 | BOLT, 5/16-18 x 2 1/4" |
| | | Hex Flange Lock (4) |
| 16 | 9-0364 | COTTER-PIN, 5/32 x 1" |
| 17 | 3-4154 | LINK, Roll Release |
| 18 | 3-4140 | WIREFORM, Roll Release |

| ITEM | PART NO. | DESCRIPTION |
|------|----------|---------------------------------------|
| 19 | 3-4146 | ROLL-PIN, Speed Control Arm |
| 20 | 3-4162 | COTTER-PIN, 5/16 Self-Locking |
| 21 | 3-4155 | SPRING, Torsion, Roll Release |
| 22 | 5-3386 | ASSEMBLY, Speed Control/Friction |
| | | (Includes Part No's. Listed Below) |
| _ | 4-1612 | WELDMENT, Speed Control Arm |
| _ | 2-8036 | SPRING |
| | 3-4192 | STUD, Friction |
| _ | 9-0593 | NUT, 3/8-16 Hex Flange Lock |
| _ | 9-1047 | WASHER, 13/32" I.D. x 1 1/2" O.D. (2) |
| - | 3-4267 | WASHER, Friction Pad (2) |
| 23 | 5-3380 | SUPPORT, Friction Stud Assembly |
| | | (Includes Part No's. Listed Below) |
| _ | 1-2306 | BUSHING, Flange |
| _ | 3-4178 | SUPPORT, Friction Stud |
| 24 | 1-1791 | RETAINER, 5/16 Bolt |
| 25 | 9-0586 | BOLT, 5/16-18 x 2" Hex Flange Lock |
| 26 | 3-4127 | BRACKET, Spool |
| | | |

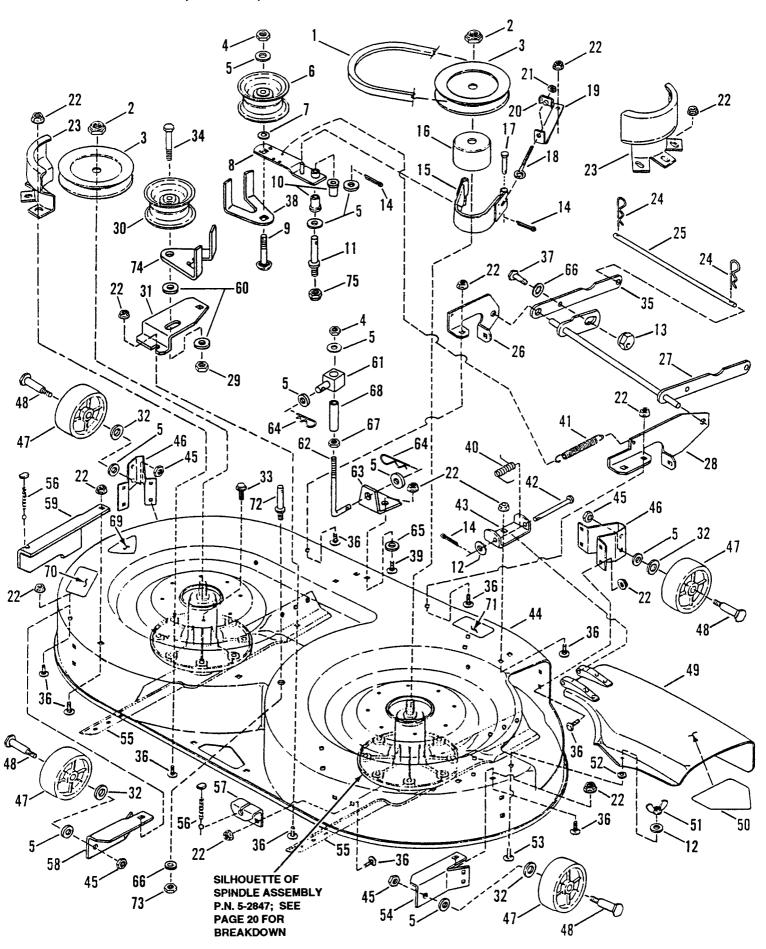
MANUAL No. 06435 (Rev 2, 12/96)



MANUAL No. 06435 (Rev 2, 12/96)

SERIES "A"

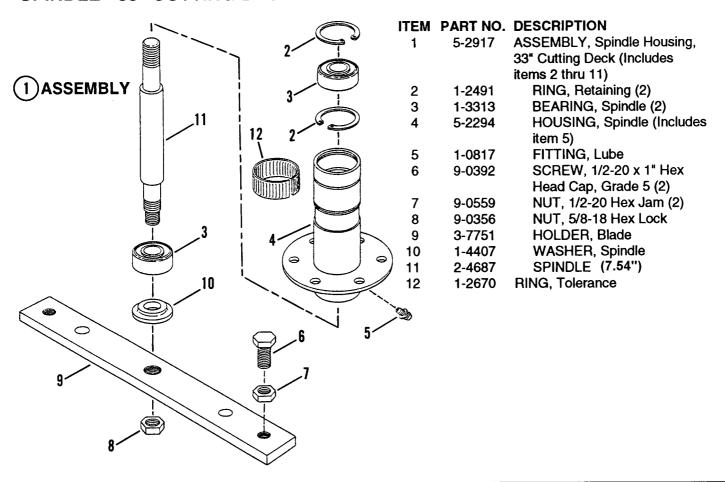
| ITEM | PART NO. | DESCRIPTION | ITEM | PART NO. | DESCRIPTION | | |
|----------|------------------|--|----------|----------|---|--|--|
| 1 | 2-6546 | BELT, 33" Drive | 48 | 9-0492 | WING-NUT. 5/16-18 | | |
| 2 | 2-6558 | PULLEY, Spindle, 7" O.D. | 49 | 9-0130 | NUT, 3/8-16 Hex (2) | | |
| 3 | 1-0027 | NUT, 3/4-16 Hex Jam | 50 | 9-0118 | WASHER, 3/8 Split Lock (2) | | |
| 4 | 1-4304 | | | 9-0584 | BOLT, 1/4-20 x 1/2" Hex | | |
| 5 | 5-2886 | BAND, Brake | 51 | | Flange Lock | | |
| 6 | 3-2169 | DRUM, Brake | 52 | 9-0850 | BOLT, 3/8-16 x 3/4" Carriage | | |
| 7 | 2-4192 | · | | 3-2432 | LINK, Adjustment | | |
| 8 | 1-0740 | RING, Retaining (2) | 54 | 1-5012 | ECCENTRIC, Leveling | | |
| 9 | 3-8018 | BRACE, Spindle | 55 | 9-0563 | SCREW, 3/8-16 x 1" Hex | | |
| 10 | 9-0368 | SCREW, 5/16-18 x 3/4" | | | Head Cap | | |
| | | Self-Tapping | 56 | 9-0721 | BOLT, 5/16-18 x 1/2" Hex | | |
| 11 | 9-0456 | NUT, 3/8-16 Hex Cntr. Lock | | | Flange Lock (8) | | |
| 12 | 1-2264 | SPRING, Clutch & Brake | 57 | 3-8453 | RAIL, Side (2) | | |
| 13 | 4-1487 | GUIDE, Belt | 58 | 3-3952 | ANCHOR, Brake | | |
| 14 | 9-0037 | COTTER-PIN, 3/32 x 3/4" (2) | 59 | 5-2917 | ASSEMBLY, Spindle (Includes | | |
| 15 | 9-0055 | WASHER, Flat | | | items 60 thru 70) | | |
| 16 | 2-4452 | PULLEY, Idler 3 1/4" O.D. | 60 | 2-4687 | SPINDLE | | |
| 17 | 9-0122 | WASHER, 3/8 SAE (3) | 61 | 1-0817 | FITTING, Lube | | |
| 18 | 9-0503 | BOLT, 3/8-16 x 1 3/4" Hex Hd. | 62 | 5-2294 | HOUSING, Spindle (Includes | | |
| 19 | 1-7516 | SWIVEL, Brake | | | item 61) | | |
| 20 | 1-2431 | PIN, 1/4 x 1 1/8" Hair (2) | 63 | 1-2491 | RING, Retaining (2) | | |
| 21 | 2-6677 | BOLT, 1/4-20 Eye | 64 | 1-3313 | BEARING, Spindle (2) | | |
| 22 | 1-4303 | NUT, 1/4-20 Tee | 65 | 1-4407 | WASHER, Spindle (2) | | |
| 23 | 9-0063 | NUT, 1/4-20 Hex | 66 | 3-7751 | HOLDER, Blade | | |
| 24 | 2-6639 | ROD, Front Lift | 67 | 9-0559 | NUT, 1/2-20 Hex Jam (4) | | |
| 25 | 3-3938 | BRACKET, Front Lift Hanger | | 0.0500 | (2 in assembly) | | |
| 26 | 1-3460 | PIN, 3/8 x 1 1/2" Clevis | 68 | 9-0509 | WASHER, 1/2 Int. Tooth Lk. (2) | | |
| 27 | 3-3407 | PIN, Front Deck Hanger | 69 | 9-0392 | SCREW, 1/2-20 Hex Head | | |
| 28 | 1-3844 | PIN, .148 x 2.62" Hair (2) | 70 | 0.0050 | Cap (4) (2 in assembly) | | |
| 29 | 4-1495 | LIFT, Front Arm | 70 | 9-0356 | NUT, 5/8-18 Hex Lock | | |
| 30 | 3-2027 | WASHER, Flat (2) | 71 | 5-7482 | ASSEMBLY, Blade & Air Lift | | |
| 31 | 1-5272 | SPACER (3) | 70 | 1-9523 | (Includes items 72 thru 76) BLADE, 33" Mower Deck | | |
| 32 | 1-9190 9-0289 | WHEEL, Gage (3) | 72 73 | 3-7723 | AIR-LIFT (2) | | |
| 33 34 | 9-0269 | NUT, 3/8-24 Hex Lock (3) BOLT, 5/16-18 x 1/2" Short | 73 74 | 9-0228 | SCREW, 5/16-24 x 11/16" | | |
| 34 | 9-0004 | Neck Carriage (6) | /4 | 9-0220 | Machine (6) | | |
| 35 | 9-0585 | NUT, 5/16-18 Hex Flange | 75 | 9-0391 | WASHER, 5/16 Internal | | |
| 33 | 9-0363 | Lock (13) | 73 | 3-0031 | Tooth Lock (6) | | |
| 36 | 9-0859 | SCREW, 3/8-24 x 3 3/4" Hex | 76 | 9-0223 | NUT, 5/16-24 Hex (6) | | |
| 30 | 9-0059 | Head Cap (3) | 77 | 3-8450 | BRACKET, Gage Wheel Rear (2) | | |
| 37 | 1-5067 | PIN, Hair | 78 | 3-3115 | BRACKET, Rear Lift (2) | | |
| 38 | 3-1914 | PIN, Hinge | 79 | 2-7430 | CABLE, Deck Lift, Rear (2) | | |
| 39 | 9-0612 | BOLT, 3/8-16 x 3/4" Hex | 80 | 2-2991 | DECAL, 33" Hi-Vac | | |
| 00 | 0 0012 | Flange Lock (14) | 81 | 1-6973 | DECAL - CAUTION (Rotating | | |
| 40 | 3-9586 | HINGE, Deflector | ٠. | . 00.0 | Blades) | | |
| 41 | 5-2555 | ASSEMBLY, Deflector | 82 | 2-4183 | ARM, Pivot | | |
| • • | 0 2000 | (Includes item 42) | 83 | 3-3578 | BRACKET, Pivot Arm | | |
| 42 | 1-3010 | DECAL, Danger (Cut | 84 | 3-3926 | GUIDE, Belt | | |
| | | Finger) | 85 | 9-0361 | SCREW, 5/16-18 x 5/8" Self- | | |
| 43 | 5-3180 | DECK, Cutting, 33" (Includes | | | Tapping (6) | | |
| | | items 46 & 81) | 86 | 1-5761 | SCREW, 5/16-18 x 3/4" Shoulder | | |
| 44 | 9-0001 | BOLT, 5/16-18 x 3/4" Short | 87 | 9-0583 | NUT, 1/4-20 Hex Flange Lock | | |
| | , | Neck Carriage | 88 | 1-2670 | RING, Tolerance | | |
| 45 | 9-0613 | NUT, 3/8-16 Hex Fing. Lk. (14) | 89 | 3-3586 | BRACKET, Link, Clutch/Brake | | |
| 46 | 1-4852 | DECAL - CAUTION (Deflector) | 90 | 3-8451 | BRACKET, Gage Wheel (Front) | | |
| 47 | 9-0188 | WASHER, 5/16 Flat | 91 | 4-1311 | ARM, Idler | | |
| | | | | | | | |
| | | ' | | _ | | | |



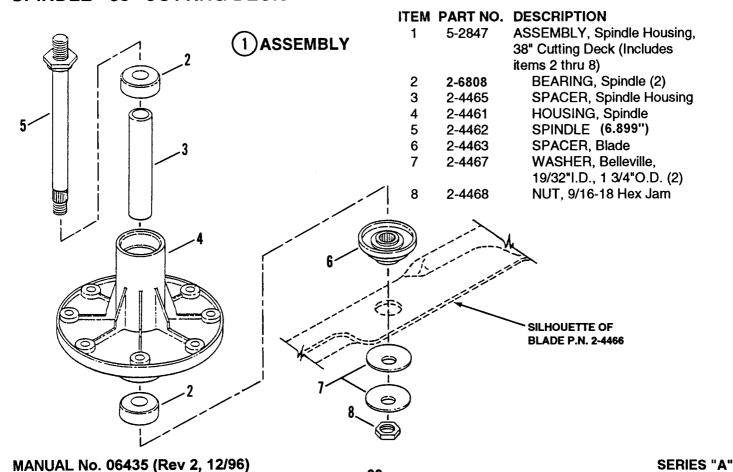
38" CUTTING DECK, BELTS, BRAKES

| ITEM PART NO. DESCRIPTION | | ITEM | PART NO. | DESCRIPTION | |
|---------------------------|--------|---------------------------------------|----------|-------------|---|
| 1 | 2-4614 | BELT, Drive, 38" Cutting Deck | 38 | 3-3929 | GUIDE, Belt |
| 2 | 9-1006 | · · · · · · · · · · · · · · · · · · · | | 9-1097 | BOLT, 5/16-18 x 3/4" Short Neck |
| | | , , , | | | Carriage (2) |
| 3 | 2-7792 | PULLEY, Spindle (2) | 40 | 2-6158 | SPRING, Chute Deflector Hinge |
| 4 | 7-6979 | NUT, 3/8-16 Hex Nyloc (2) | 41 | 2-6173 | SPRING, Blade Brake |
| 5 | 9-0122 | WASHER, 3/8 Flat (10) | 42 | 2-6161 | PIN, 5/16 X 3 3/16" Clevis |
| 6 | 2-4725 | PULLEY, Idler | 43 | 3-3706 | HINGE, Chute Deflector |
| 7 | 1-3847 | RETAINER, 3/8 Bolt | 44 | 3-3639 | DECK, 38" Cutting |
| 8 | 4-1392 | ARM, Idler Pulley | 45 | 9-0289 | NUT, 3/8-24 Hex Lock (4) |
| 9 | 9-0738 | BOLT, 3/8-16 x 2 3/4" Short Neck | 46 | 3-3756 | BRACKET, Gage Wheel, Front (2) |
| | | Carriage, Grade 5 | 47 | 2-6122 | WHEEL, Gage (4) |
| 10 | 1-2306 | BUSHING, Flange (2) | 48 | 1-1720 | BOLT, 3/8-24 Shoulder (4) |
| 11 | 2-6618 | STUD, Idler | 49 | 5-3165 | ASSEMBLY, Chute Deflector (Includes |
| 12 | 9-0188 | WASHER, Flat (2) | 1 | | 1 each item 12 & 14, & items 40, 42, |
| 13 | 1-5447 | ECCENTRIC, Leveling | 1 | | 43, & 50) |
| 14 | 9-0037 | COTTER-PIN, 3/32 x 3/4" (3) | 50 | 1-3010 | DECAL, Danger |
| 15 | 5-2886 | ASSEMBLY, Brake Band | 51 | 9-0492 | NUT, 5/16-18 Wing |
| 16 | 3-3816 | DRUM, Brake | 52 | 1-1791 | RETAINER, 5/16 Bolt |
| 17 | 1-4304 | PIN, 1/4 x 1 5/8" Clevis | 53 | 9-0001 | BOLT, 5/16-18 x 3/4" Short Neck |
| 18 | 1-4302 | BOLT, 1/4-20 Eye |] | | Carriage, Grade 2 |
| 19 | 3-3825 | ANCHOR, Blade Brake | 54 | 3-3890 | BRACKET, Wheel (Right Side) |
| 20 | 2-4908 | NUT, 1/4-20 "T" Lock | 55 | 2-4466 | BLADE, 38" Cutting Deck (2) |
| 21 | 9-0063 | NUT, 1/4-20 Hex | 56 | 2-7428 | CABLE, Rear Lift (2) |
| 22 | 9-0585 | NUT, 5/16-18 Hex Flange Lock (32) | 57 | 3-3698 | BRACKET, Rear Deck Lift (Right Side) |
| 23 | 2-6800 | GUARD, Belt (2) | 58 | 3-3891 | BRACKET, Wheel (Left Side) |
| 24 | 1-3844 | PIN, Hair (2) | 59 | 3-3893 | BRACKET, Rear Deck Lift (Left Side) |
| 25 | 3-3407 | PIN, Deck Hanger | 60 | 9-1152 | WASHER, .406 I.D. x 1.50 O.D. x .20 (2) |
| 26 | 3-3704 | BRACKET, Front Lift Arm (Left Side) | 61 | 2-6648 | SWIVEL, Lift |
| 27 | 4-1371 | LIFT, Front Arm | 62 | 2-6635 | BOLT, "J" |
| 28 | 2-6525 | BRACKET, Front Lift Arm (Right Side) | 63 | 2-6634 | BRACKET, Angle (Front) |
| 29 | 9-1121 | NUT, 1/2-13 Hex Nyloc | 64 | 1-6231 | PIN, Hair (2) |
| 30 | 2-6310 | PULLEY, Idler | 65 | 9-0500 | WASHER, 7/16 Flat |
| 31 | 3-3728 | BRACKET, Idler | 66 | 9-0390 | WASHER, 3/8 Internal Tooth Lock |
| 32 | 9-0250 | WASHER, 1/2 Flat (4) | 67 | 9-0130 | NUT, 3/8-16 Hex |
| 33 | 9-0815 | SCREW, 3/8-16 x 3/4" Self-Tapping | 68 | 2-6649 | SPACER, Lift |
| 34 | 9-0652 | BOLT, 1/2-13 x 3" Hex Head Cap | 69 | 2-6710 | DECAL - 38 Inch |
| 35 | 3-3751 | ARM, Front Lift | 70 | 1-6973 | DECAL - CAUTION (Rotating Blades) |
| 36 | 9-0799 | BOLT, 5/16-18 x 5/8" Short Neck | 71 | 1-4852 | DECAL - CAUTION |
| | | Carriage (32) | 72 | 1-4583 | STOP, Deck |
| 37 | 9-0163 | SCREW, 3/8-24 x 1 1/4" Hex Head | 73 | 9-0155 | NUT, 3/8-24 Hex |
| | | Cap, Grade 2 | 74 | 3-4045 | GUIDE, Belt |
| | | | 75 | 1-1201 | NUT, 5/16-24 Hex Lock |
| | | | 1 | | |

SPINDLE - 33" CUTTING DECK

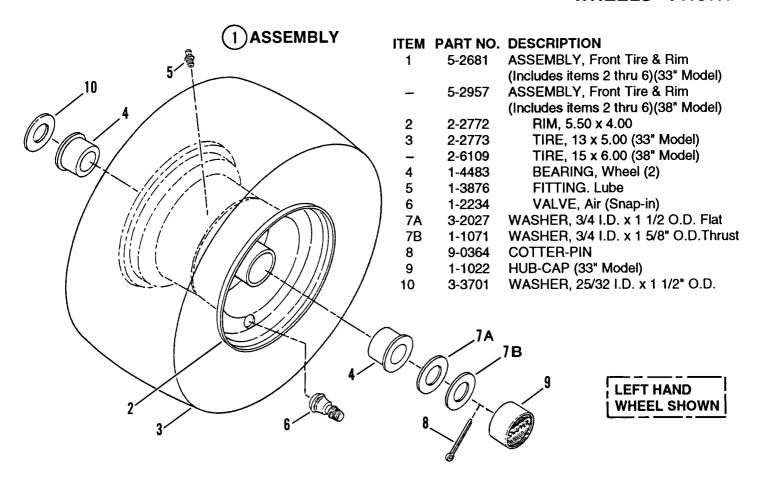


SPINDLE - 38" CUTTING DECK

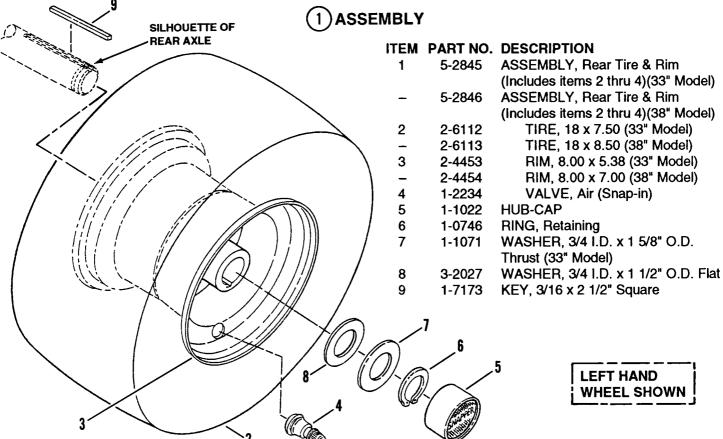


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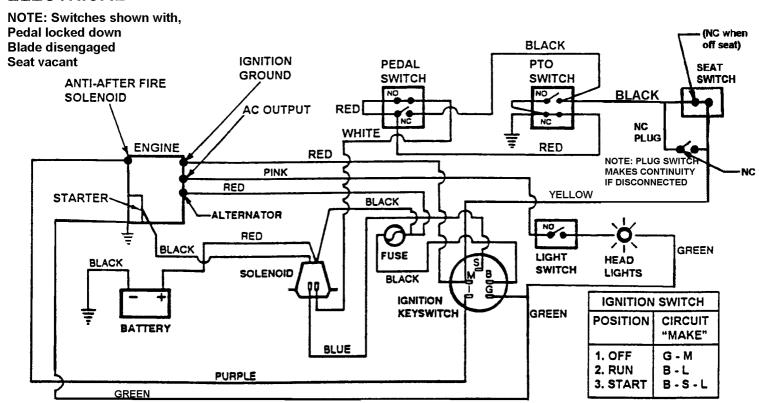
WHEELS - FRONT



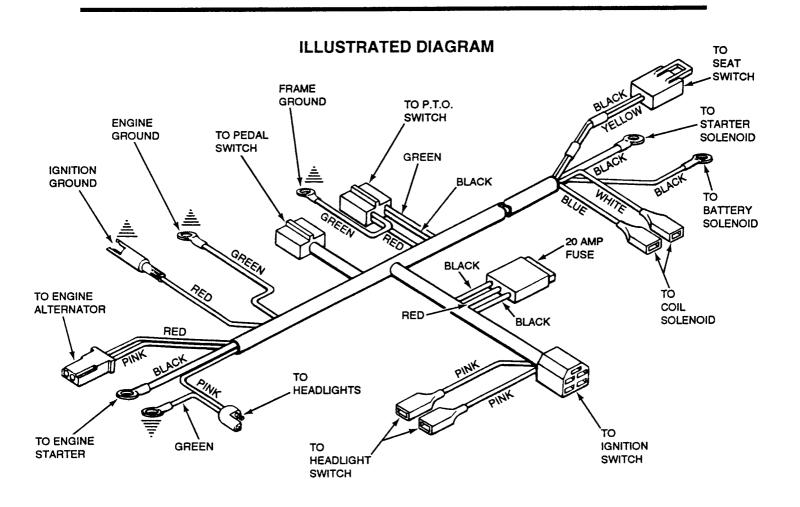
WHEELS - REAR

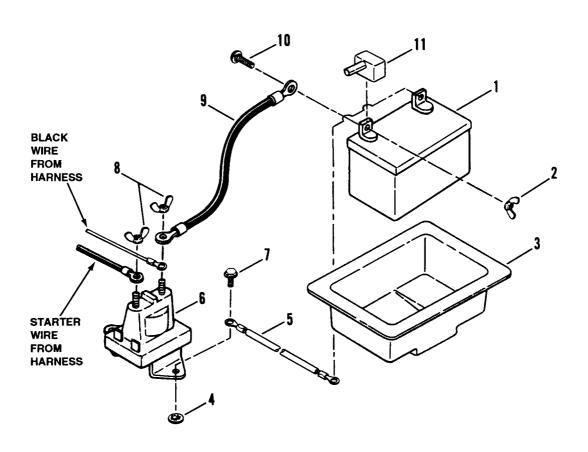


ELECTRICAL



SCHEMATIC - WIRING HARNESS P.N. 2-6616



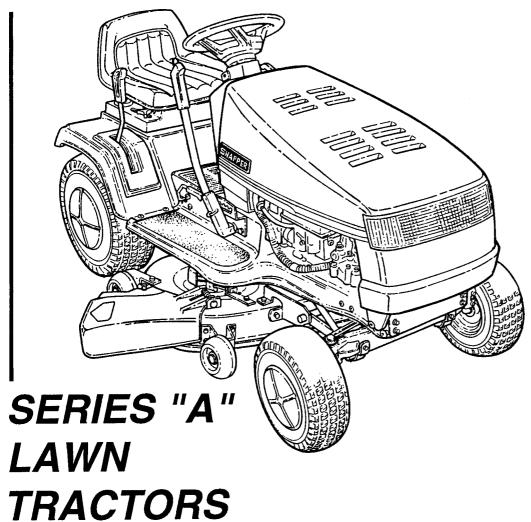


| ITEM | PART NO. | DESCRIPTION |
|------|----------|--|
| 1 | 6-0618 | KIT, Battery (Includes Decal P.N. 1-6134 and |
| | | Battery Without Acid) |
| 2 | 9-0311 | WING-NUT, 1/4-20 (2) |
| 3 | 1-7853 | TRAY, Battery |
| 4 | 1-2485 | RETAINER, Screw |
| 5 | 2-6414 | CABLE, Ground (Black) |
| 6 | 1-8604 | SOLENOID |
| 7 | 9-0539 | SCREW, 1/4-20 x 1/2" Self-Tapping (2) |
| 8 | 9-0997 | WING-NUT, 1/4-20 Locking (2) |
| 9 | 1-4476 | CABLE, Positive (Red) |
| 10 | 9-0074 | BOLT, 1/4-20 x 3/4" Carriage (2) |
| 11 | 1-2444 | COVER, Positive Terminal |
| | | |

Parts Manual for

SNAPPER®

ELT140H33ABV & LT140H38ABV



SNAPPER McDonough, GA., 30253 U.S.A.